



GENERAL AVIATION 2025: A supercomputer with wings.

October 16, 2018 From 3:00 to 4:00 PM

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Work Objective

“Find a need and fill it”

**To identify new opportunities to revitalize and expand
the 4-to-6-seat aircraft market with
the introduction of technologically advanced solutions.**

Polling Question #1

**In a couple of words, describe what you think
light general aviation (piston-engine) would look like in 2025.**

Conceptual Analysis Engineering Team



Executive Summary

“The world is changing faster than you think”

- ❑ The piston-engine segment is the natural market point of entry for a new class of electric aircraft
- ❑ The customers needs for a product that is safer, simpler to operate and more comfortable can be addressed with three key technologies: Electrification, Automation and Autonomy
- ❑ We are targeting flying two prototypes by 2021, followed by EIS in 2025
- ❑ The market can absorb at least 10,000 aircraft per year, over the first ten years of the program

Market Definition

- General Aviation includes all aviation, other than military and scheduled commercial airlines.
- Supports \$ 200+ billion in total economic output and one million jobs, in the US
- It includes over 445,000 aircraft flying worldwide, ranging from 2-seat training aircraft to intercontinental business jets
- Piston-Engine Aircraft is the market segment of interest.

Best-Selling Aircrafts



Cirrus SR 22 T

Cessna 172 S



Piper PA 28 Archer

Diamond DA-40

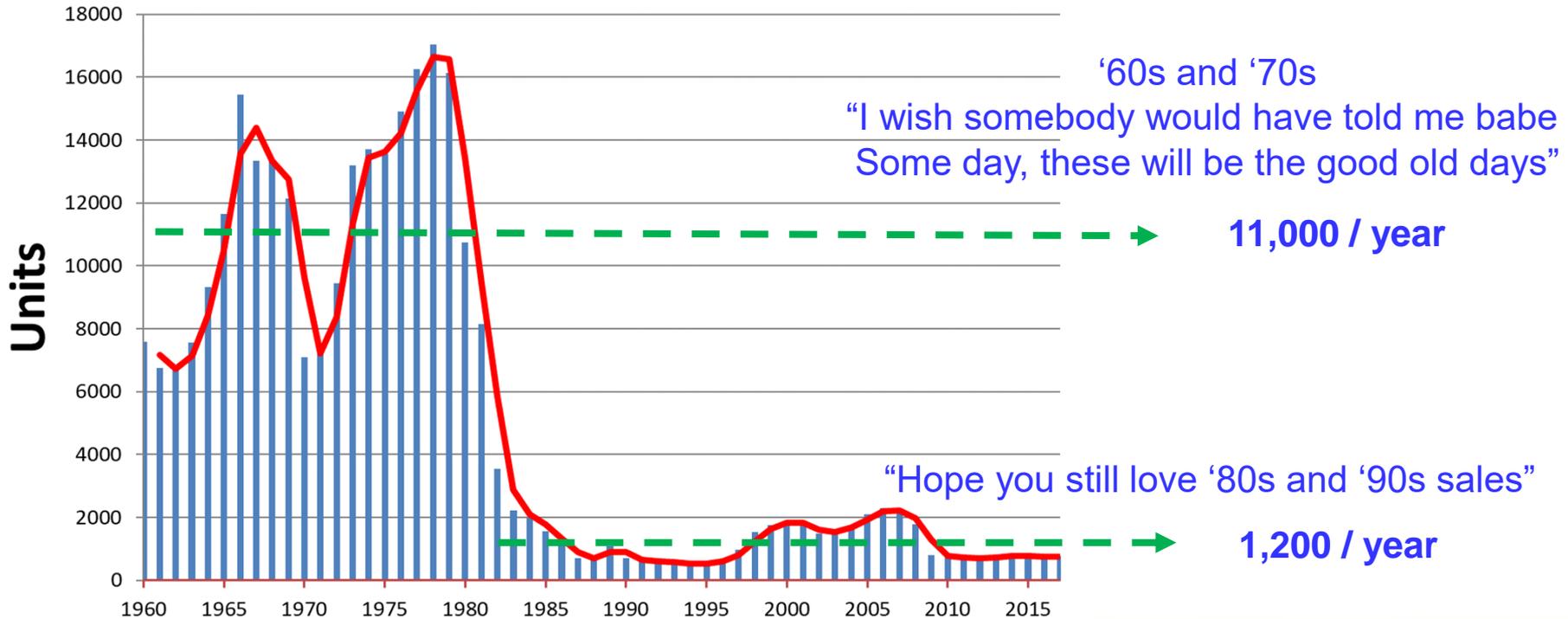


Tecnam LSA

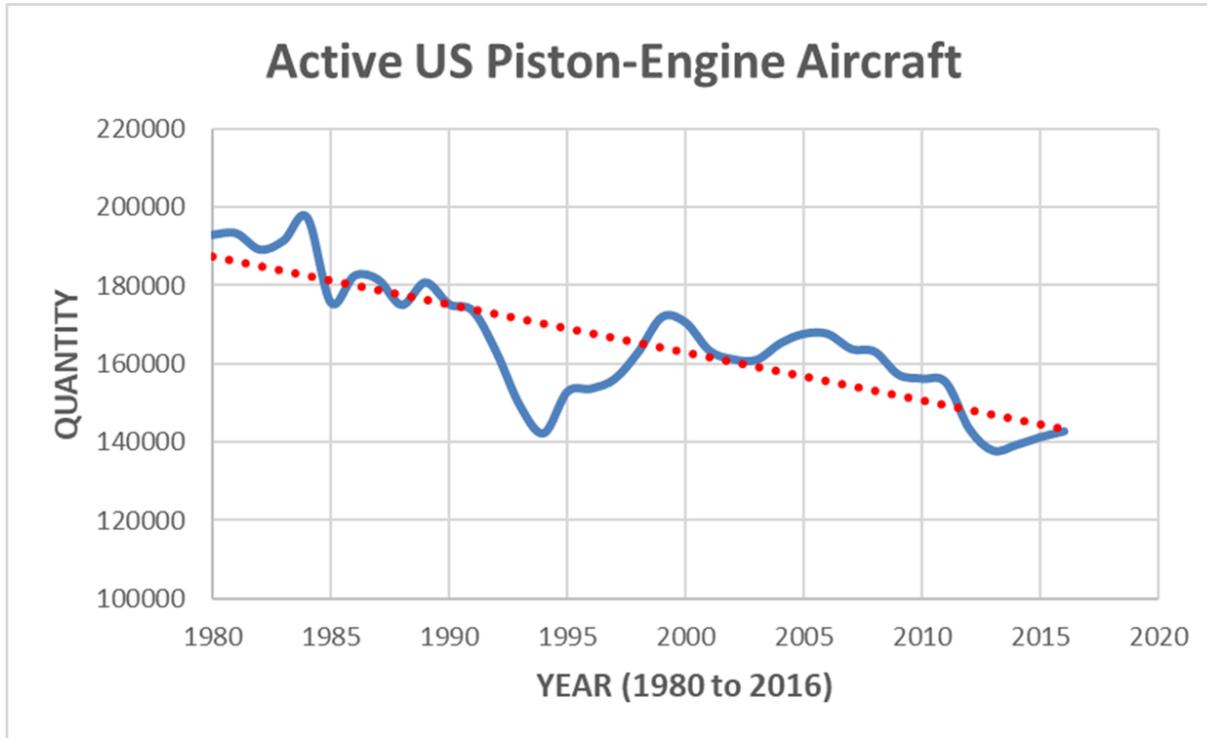
Detailed Discussion

- **Why the piston-engine segment is the right market entry point?**
 - **Unprecedented innovation Convergence of Technologies**
 - **Project Roadmap How large is the market ?**

Piston-Engine aircraft sales has been stagnant for decades



The overall US piston-engine aircraft fleet is in sharp decline



Year Qty
 1980 - 193,000 a/c
2017 - 142,000 a/c
 Delta - 51,000 a/c

The net average rate of reduction is 1,200 a/c per year

Absence of significant innovation



Beech Bonanza - 1947



Cessna 172 - 1955



Piper P 28 - 1960



Tecnan - 1993



Cirrus - 1995



Diamond - 1997

Polling Question #2

In a nutshell, what are the most important topics to reinvigorate a passion for light general aviation (piston-engine).

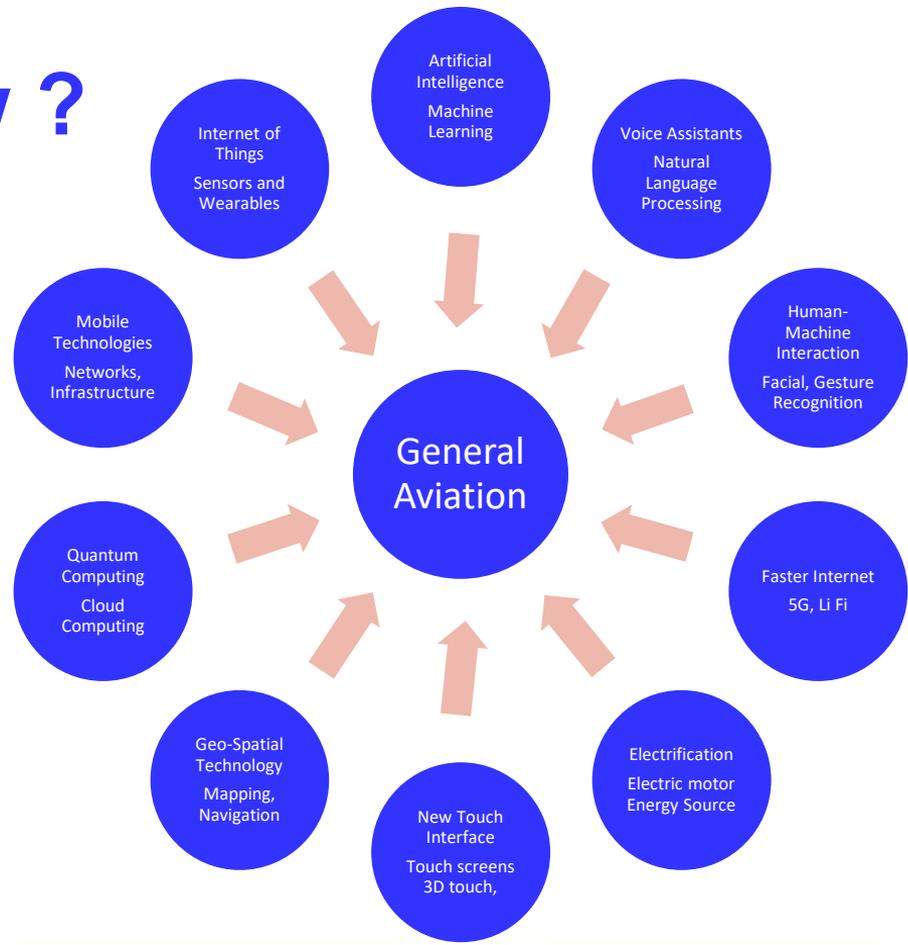
Detailed Discussion

- Why the piston-engine segment is the right market ?

• Why now? Convergence of Technologies

- Project Roadmap How large is the market ?

Why now ?

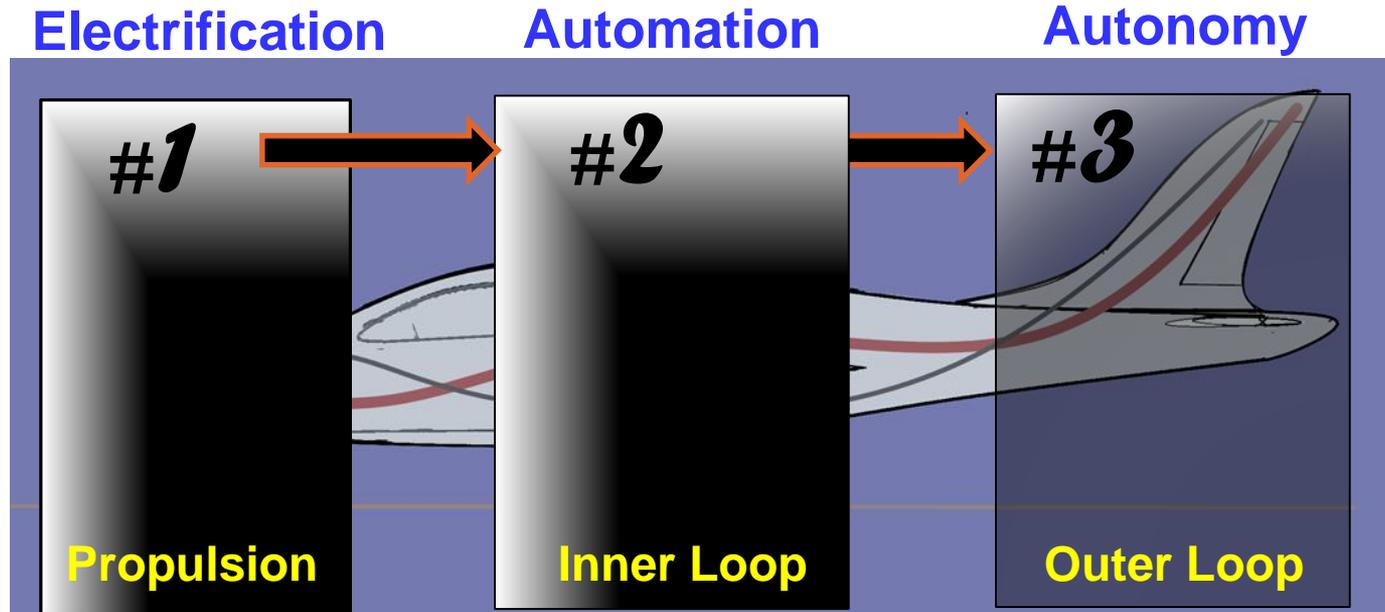


Disruptive technologies for the next decade

A number of trends are coming together

Convergence of Technologies

Convergence of Technologies



More reliable, lower costs to operate and sustain, reduced noise and vibration.

Process automation, Flight envelop protection to prevent CFIT and loss of control.

Autonomous ground maneuvers; Automated take-off and landing; Autonomous flight.

Automation and Autonomy

“When everything is intelligent”

AUTOMATION

Artificial Intelligence / Machine learning

Process automation. Anything that is repetitive or has a pattern driven by data will be replaced by AI.

AUTONOMY

Human-Machine Interaction

Face recognition, Gesture, Voice Assistants, Natural Language Processing, Touch Interface, 3D touch screens.

Check List

Before Starting Engine

1. Preflight Complete
2. Seats and Seat Belts Adjust and Lock
3. Brakes Test and Set
4. Cowl Flaps Open
5. Fuel Selector Fulllest Tank
6. Lights OFF
7. Circuit Breakers Check
8. Clock Set
9. Altimeter Set
10. Controls Correct
11. Flaps Check
12. Trim Set
13. Radios and Electrical Equipment ON
14. Master Switch Standby
15. Landing Gear Handle Neut
16. Landing Gear Lights, Horn Press to Test

Starting Engine

1. Anti-collision ON
2. Mixture Full Rich
3. Propeller High RPM
4. Throttle Full Open
5. Propeller Control Switch CLEAR
6. Avionics Pump Switch High for 5 Sec.
7. Fuel Pump Switch OFF
8. Fuel Gauge 50%
9. Ignition Key Start
10. Fuel Mixture Control Knob Reduce to Idle
11. Oil Pressure Check
12. Radios ON, Check 121.5
13. Transponder Standby
14. Fuel Selector Switch Tanks for Taxi
15. Brakes OFF
16. Toe Brakes Check



Polling Question #3

How comfortable do you feel with an autonomous aircraft ?

Scale 1 to 5

1 – I will not fly in one and 5 – Very comfortable

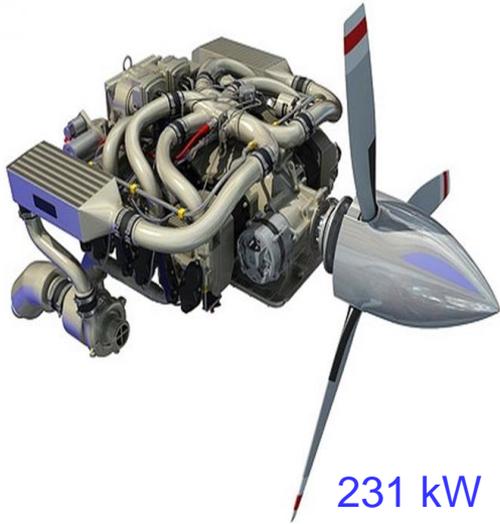
Electrification - Propulsion and Energy Systems

“Somethin’ tells me I am into something good”

- **Electric Motors:** high efficient electric motors driving open rotors, ducted fans or a propeller.
- **Power Supply:** diverse energy storage devices - batteries, capacitors, fuel-cells or ??????
- **Configurations:** high level of comfort for passengers, and new options to properly integrate the electric system components into the airframe.

A tale of two powerplants

Continental IO-550



231 kW

200 kg

1 kW/kg

30 %

By the hundreds

Power

Weight

Power to Weight

Efficiency

Moving Parts

Siemens SP-260



260 kW

50 kg

5 kW/kg

95 %

A dozen

The devil is in the details... batteries.

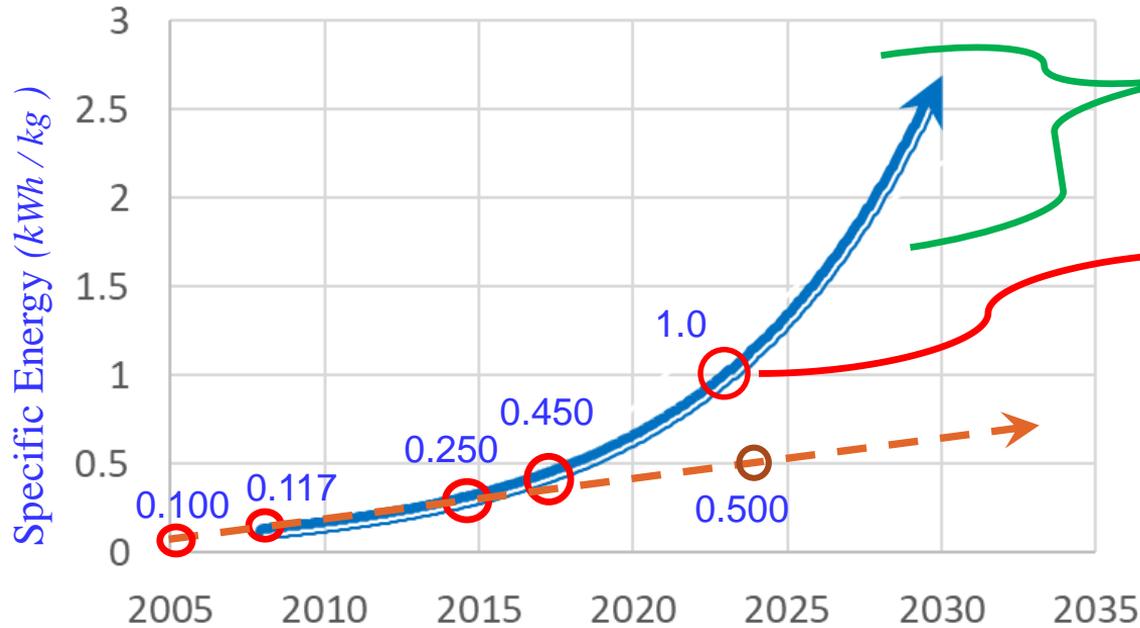
	<u>Specific Energy :</u>
AVGAS 100LL	12,300 Wh / kg
Lithium-Ion battery:	250 Wh / kg
AVGAS to Li-Ion Specific Energy Ratio: 50	

<u>Efficiency:</u>	<u>Specific Energy:</u>
Piston Engine: 29%	AVGAS: 3.567 Wh / kg
Electric Motor : 95%	Li-Ion battery: 237 Wh / kg
AVGAS to Li-Ion Specific Energy Ratio : 15	

2018 Lithium-Metal batteries rated at 450 Wh/kg ??.

Specific Energy ratio : ~ 8

Exponential Growth ?



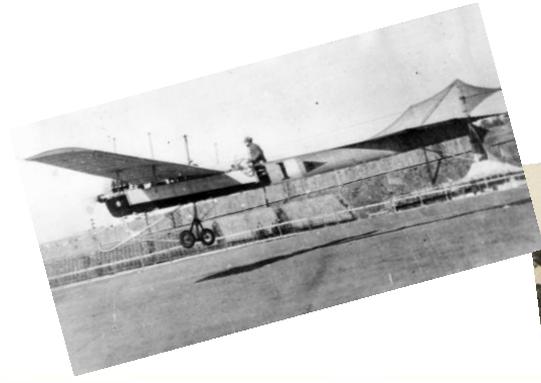
Lithium sulfur, lithium seawater, fuel cells, super-capacitors, nuclear battery, etc, delivering north of 2 kWh/kg.

It would seem we are on track to get 1 kWh / kg , by 2022
Specific Energy Ratio ~ 4

Availability (Year)

Configuration - 100 years ago

“Those magnificent men in their flying machines “



Propulsion System

Single Propeller



Electric Ducted-Fans



Electric Open-Rotors



Fully-Electric Aircraft Architecture



Open Rotors
 $4 \times 65 \text{ kW} = 260 \text{ kW}$



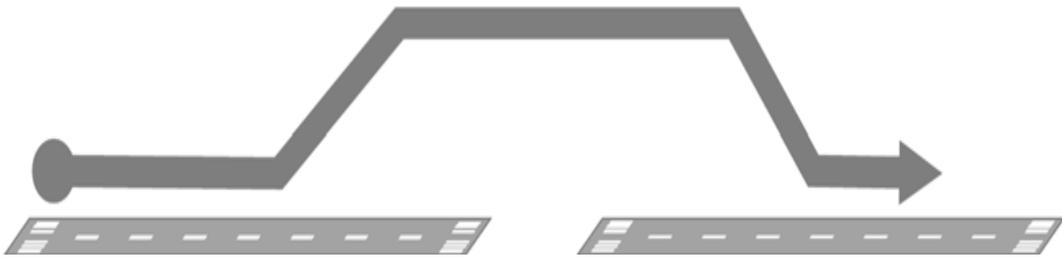
Boundary Layer Ingestion
 $1 \times 260 \text{ kW}$



Electric-Ducted Fans
 $2 \times 130 \text{ kW} = 260 \text{ kW}$

High Level Requirements

Destination trip: simulates a transportation activity between two regional airports
 Trip distance: 270 NM with 45 minutes reserve.



Trip Distance: 270 NM	Cruise Speed: 190 KTAS
Flight Time: xxxxx (min.)	Trip Time: xxxxx (min.)
Recharge Time: xxxxx (min.)	Total Energy: xxxxx (KWh)

Aircraft interior for 4–5 occupants

Energy source rated at 1 kWh/kg

Electric motors rated at 5 kW/kg each

Aircraft preview

High aspect ratio,
laminar flow wing

Advanced composite
manufacturing for complex-curved
fuselage

T-tail

Two electric ducted fans

Conformable interior, wide
cabin for four occupants

Two sets of batteries in the
wings and a third emergency
battery on the fuselage

What if ????

270 NM + 45 min reserve



Empty Weight: 2,400 lbs.
 Fuel load: 250 lbs.
 4 Pax: 800 lbs.
 Operating Weight: 3,450 lbs.
 MTOW: 3,800 lbs.

Empty Weight: 2,050 lbs.
 Battery load: 1,000 lbs.
 4 Pax: 800 lbs.
 Operating Weight: 3,850 lbs.
 MTOW: 3,850 lbs.

The electric airplane is 400 lbs. or 12% heavier

Detailed Discussion

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- Project Roadmap How large is the market ?

Horizon of Innovation

Turbo-Prop

Piston

2018
0.25 kWh/kg



2 Pax – 60 kW

2025
1 kWh/kg



4 Pax – 225 kW

2030
2 kWh/kg



6 Pax – 2 x 225 kW

2030+
3 kWh/kg



6 Pax – 450 kW

20??
3+ kWh/kg



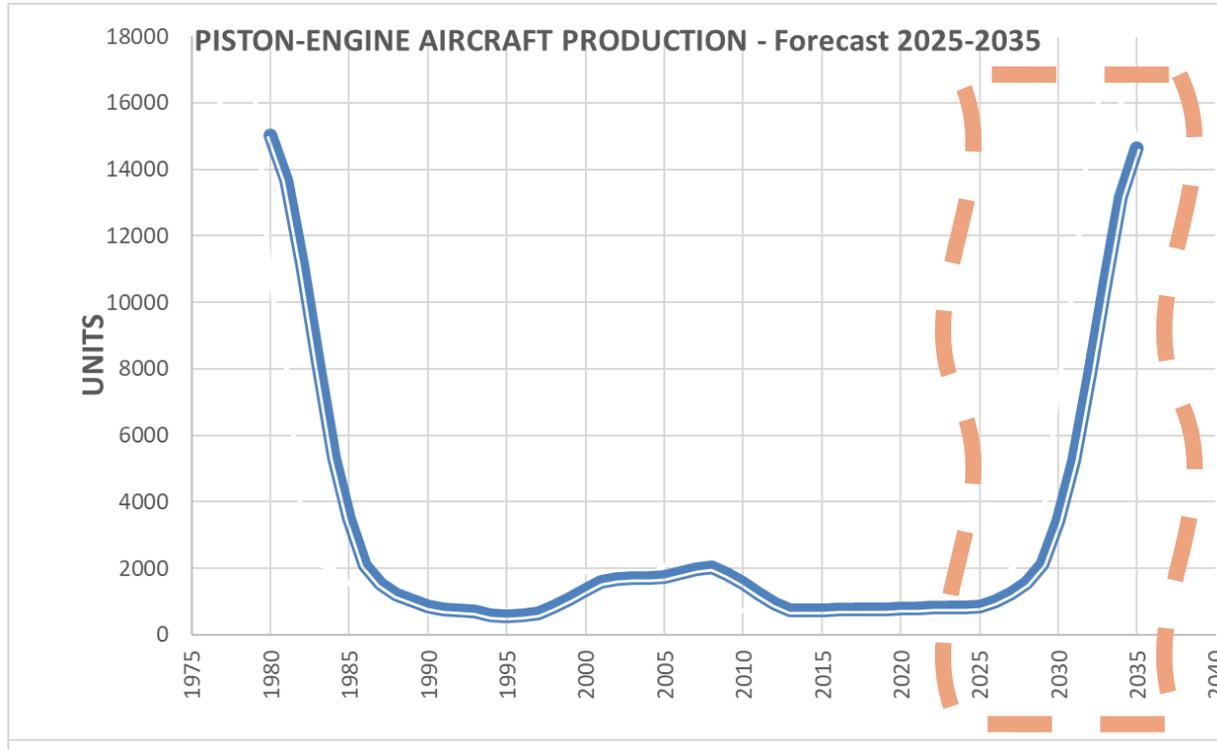
8 Pax – 2 x 450 kW

Polling Question #4

What would be the total annual sales of new small general aviation aircraft considering that we could get back to 1960/1970 sales volume?

- A. – no more than US\$ 1 billion
- B. - \$ 2 billion
- C. - \$ 3 billion
- D. –\$ 4 billion
- E. – more than \$ 5 billion

Moonshot thinking



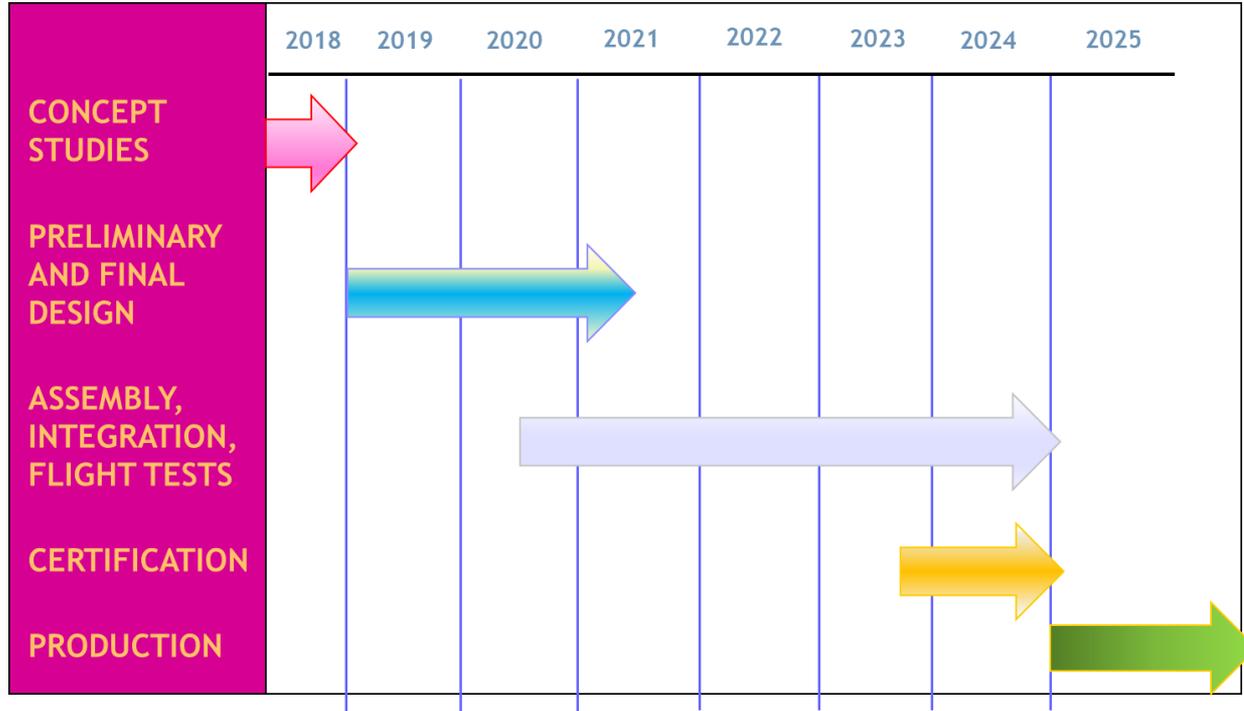
10x increase on production rate

Return to 1960-1970 sales level

100,000 a/c to be delivered between 2025 and 2035

US\$ 70 billion of accumulated revenue over 10-year

Project Roadmap – 2018-2025



Two years to design and build the first prototype

First flight in 2021

Four years of flight test

Formally launch the program in 2023

Start production in 2025

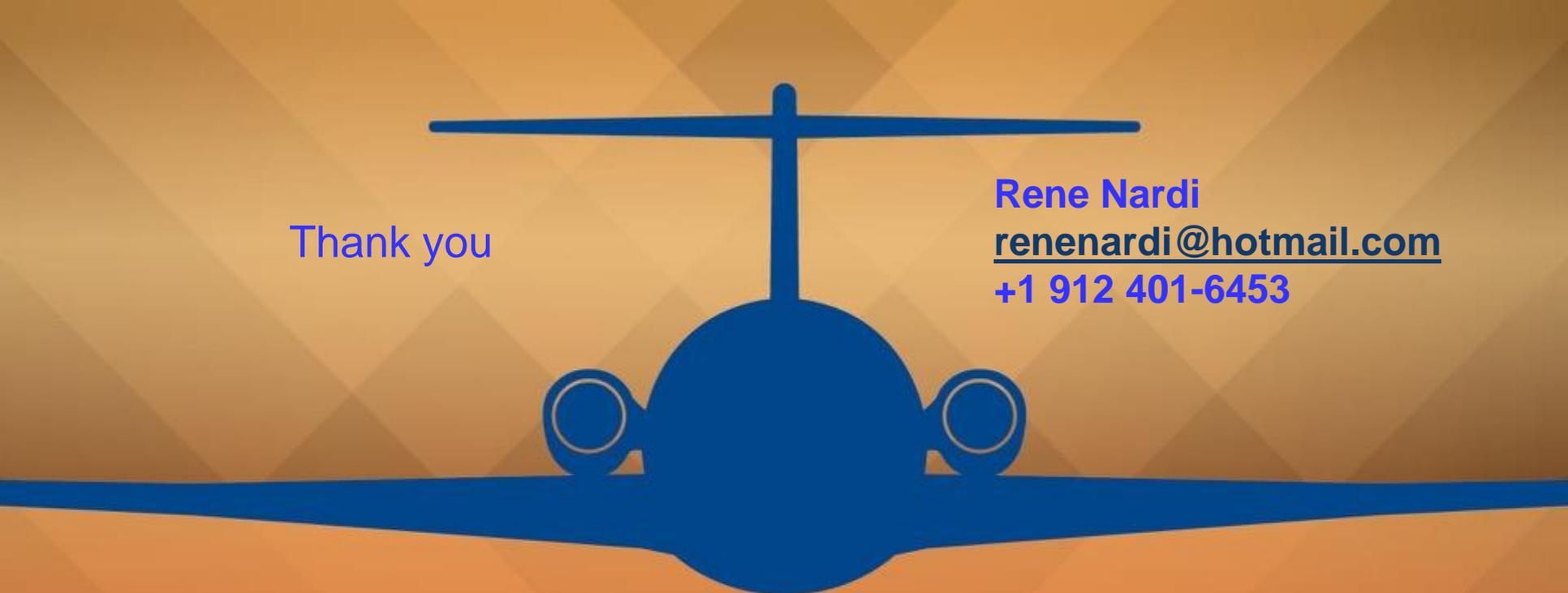
Conclusions

“This is not an evolution of your product. It’s a substitution of your product“

- ❑ There is a need for a new product that is safer, simpler to operate and more comfortable
- ❑ Electrification, Automation and Autonomy are the key technologies needed for business transformation
- ❑ EIS in 2025 or as soon as the 1 kWh/kg energy source becomes available
- ❑ China, India and Africa are newcomers to a market that can demand as many as 10,000 aircraft per year, for as long as 10 years
- ❑ Total market value would reach US\$ 70 billion in 10 years, not considering MRO

Thank you

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